

# ARMSTRONG

## Series 4030



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*Horizontal Base Mounted Pumps*

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# Series 4030

## Armstrong Pumps - Hallmark of Quality

- Armstrong - Manufacturer of pumps since 1934
- Base mounted pump designs continuously updated
- Traditional features combined with cutting edge concepts



### Traditional Features:

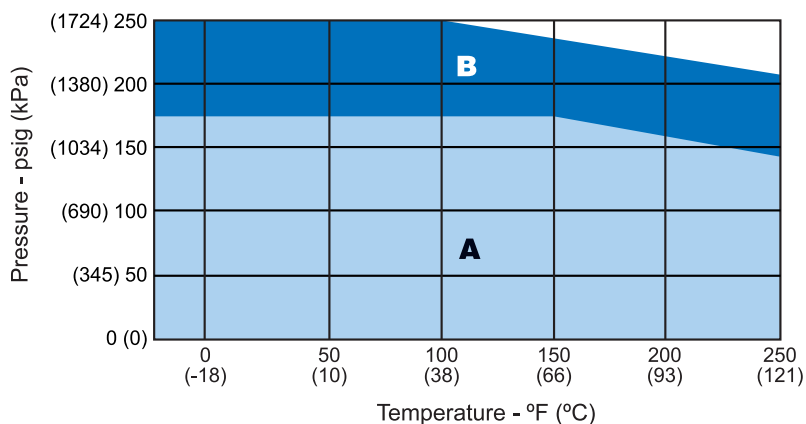
- Back Pull Out Design
- One Piece Baseplate
- Base Supported Radially-Split Casing
- Flexible Coupling, with Guard
- Drain and Gauge Connections
- Cast Iron Housing, Bronze-Fitted Construction
- All Iron and Ductile Iron Construction available
- Designed, Manufactured and Inspected to Exacting Standards

### Current Design Concepts:

- ANSI style Centerline Discharge Casing
- Large Flow Range
- ANSI Flanged Casing
- Pre-Lubricated and Sealed Ball Bearings
- Confined Casing Gasket
- Mechanical Seal with O-Ring Mounted Seat
- Stainless Steel Shaft Sleeve
- Dynamically Balanced Impellers
- OSHA Coupling Guard

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## Pressure<sup>①</sup>/Temperature Chart<sup>②</sup> Series 4030



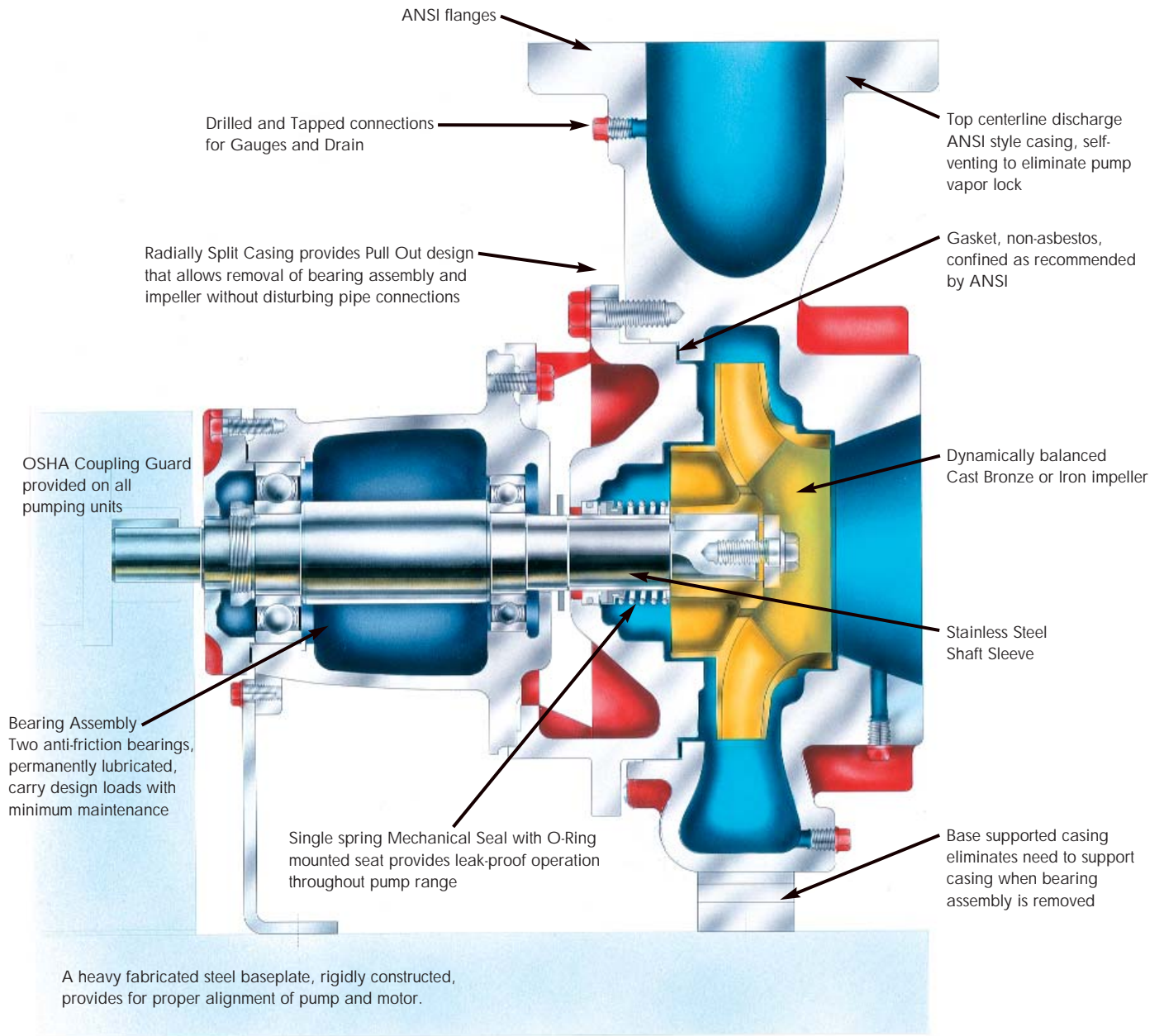
A. CAST IRON - 125 psig flanges  
Standard seal

B. DUCTILE IRON - 250 psig flanges  
Tungsten Carbide seal

① Hydrostatic test pressure at ambient temperature is 150% maximum working pressure.

② All values are based on clear, clean water. Values may change with other liquids.

# Base Mounted Centrifugal Pumps



**Armstrong Series 4030 –  
simply the best base mounted pump  
design in today's HVAC industry!**

# Typical Specification

Furnish and install, as indicated on the plans and specifications, Armstrong Series 4030 base mounted centrifugal pumps.

The pump shall be single, end suction type with radially split, top center-line discharge, self-venting casing. The casing-to-cover gasket shall be confined on the atmospheric side to prevent blow-out possibility.

Pump construction shall be cast iron, bronze fitted (all iron, all bronze, ductile iron) and shall be fitted with a long-life, product lubricated, drip-tight mechanical seal, with O-ring seat retainer, designed for the specified maximum temperature and pressure.

The shaft shall be fitted with a Stainless Steel shaft sleeve and be supported by two heavy duty ball bearings. The design shall allow Back Pull Out servicing, enabling the complete rotating assembly to be removed without disturbing the casing piping connections.

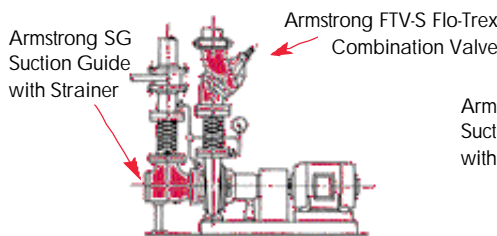
The pump shall be mounted on a rigid, single piece baseplate, with grouting hole, and connected by flexible coupling, with OSHA guard, to a \_\_\_ hp, \_\_\_ Hz, \_\_\_ phase, \_\_\_ Volts, \_\_\_ rpm, \_\_\_ enclosure squirrel cage, induction type motor of Federal approved (premium, \_\_\_%) efficiency level and suitable for across-the-line (wye-delta, part wind) starting.

The housing shall be hydrostatically tested to 150% maximum working pressure.

The unit shall be suitable for the conditions shown on the pump schedule.

## Need to reduce space requirements and installation costs?

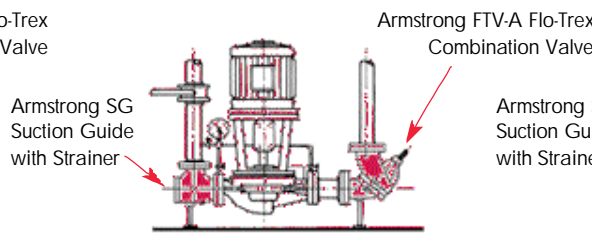
### Base mounted



Base mounted pump with Suction Guide and Flo-Trex valve eliminates cost and space of:

- Suction: Y-Strainer  
 Long Radius Elbow  
 Min. Straight Pipe Run
- Discharge: Check Valve  
 Isolating Valve  
 Throttling Valve

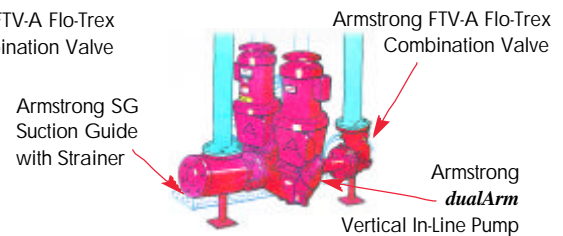
### Vertical In-Line



Vertical In-Line with Suction Guide and Flo-Trex valve eliminates cost and space of all the items listed under base mounted pump, plus the following:

- Inertia Base with spring mounts
- Long Radius Elbow
- Flexible Pipe Connectors
- Grouting
- Field Alignment
- Split Couplings available for ease of mechanical seal replacement

### dualArm



**dualArm** Vertical In-Line incorporates two pumps in a casing with single inlet and outlet connections. Enables standby or parallel operation with only one set of piping. Casing design and port valves allow one pump to be removed for service with the second pump still operating. When installed with a Suction Guide and Flo-Trex valve the **dualArm** represents the greatest Life Cycle Value in today's commercial HVAC market.

**Armstrong Pumps Inc.**  
 93 East Avenue  
 North Tonawanda, New York  
 U.S.A. 14120-6594  
 Tel: (716) 693-8813  
 Fax: (716) 693-8970

**S.A. Armstrong Limited**  
 23 Bertrand Avenue  
 Toronto, Ontario  
 Canada, M1L 2P3  
 Tel: (416) 755-2291  
 Fax: (416) 759-9101



**Armstrong Pumps Limited**  
 Peartree Road, Stanway  
 Colchester, Essex  
 United Kingdom, CO3 0LP  
 Tel: +44 (0) 1206 579491  
 Fax: +44 (0) 1206 760532

**Armstrong Darling**  
 9001 De L'Innovation, Suite 200  
 Montreal (Anjou), Quebec  
 Canada, H1J 2X9  
 Tel: (514) 352-2424  
 Fax: (514) 352-2425

